



communication with the headspace, and an integrated pressure management apparatus. The integrated pressure management apparatus has a pressure operable device and a switch that signals displacement of the pressure operable device in response to negative pressure at a first pressure level in the charcoal canister. The diagnostic apparatus comprises a pressure source, a first fitting adapted to be occluded by the removable cap, a second fitting adapted to sealingly engage the filler, an orifice in fluid communication with the pressure source, with the first fitting, and with the second fitting, and a first valve controlling the fluid communication with the orifice. The first fitting is in fluid communication with the pressure source, and the second fitting is in fluid communication with the pressure source and with the first fitting.

[0006] The present invention also provides a method of method of diagnosing a fuel system that supplies fuel to an internal combustion engine. The fuel system includes a fuel tank that has a headspace and a filler occluded by a removable cap, a charcoal canister in fluid communication with the headspace, and an integrated pressure management apparatus. The integrated pressure management apparatus has a pressure operable device and a switch that provides a signal indicating displacement of the pressure operable device in response to negative pressure at a first pressure level in the charcoal canister. The method comprises installing a diagnostic apparatus between the filler and the cap, closing a valve that controls fluid communication with an orifice, operating a pressure source to draw a vacuum relative to ambient pressure, and detecting the signal provided by the switch. The diagnostic apparatus includes the pressure source, the orifice that is in fluid communication with the pressure source, with the filler, and with the cap, and the valve.

***Brief Description of the Drawings***

[0007] The accompanying drawings, which are incorporated herein and constitute part of this specification, illustrate presently preferred embodiments of the invention, and, together with the general description given above and the detailed description given below, serve to explain features of the invention.

[0009] Figure 2 is a schematic illustration of the IPMA service tool shown in Figure 1.

**[0010]** As it is used herein, “pressure” is measured relative to the ambient atmospheric pressure. Thus, positive pressure refers to pressure greater than the ambient atmospheric pressure and negative pressure, or “vacuum,” refers to pressure less than the ambient atmospheric pressure.

**[0012]** The fuel tank 20 contains volatile liquid fuel and fuel vapors in a headspace 22 above the surface of the liquid fuel. A filler 24 that is normally occluded by a cap 26 provides access to the fuel tank 20 during refueling. A first conduit 28 provides fluid communication between the headspace 22 and the charcoal canister 30.

**[0014]** The IPMA 50 is in fluid communication with the charcoal canister via a fourth conduit 52. The IPMA 50 can perform a plurality of functions including signaling that a predetermined first pressure (vacuum) level exists in the charcoal canister 30, relieving pressure at a value below the first pressure level, relieving pressure above a second pressure level, and controllably connecting, via a fifth conduit 54 in fluid communication with a filter 56, the charcoal canister 30 to ambient atmospheric pressure.

**[0016]** In the course of cooling that is experienced by the fuel, e.g., after the internal combustion engine 12 is turned off, a vacuum is allowed to develop in the evaporative

The existence of a vacuum at the first pressure level indicates that the integrity of the evaporative control system 10 is satisfactory. Accordingly, the IPMA 50 provides to the engine control unit 60 an input signal that indicates the integrity of the evaporative control system 10, i.e., that there are no leaks. The IPMA 50 can also relieve pressure below the first pressure level to protect the evaporative control system 10, e.g., to prevent the fuel tank 20 from collapsing due to excess vacuum.

**[0018]** While the internal combustion engine 12 is turned on, the IPMA 50 can connect the canister 30 to ambient air, thereby facilitating purge flow from the charcoal canister 30, through the purge valve 40, to the internal combustion engine 12. While the internal combustion engine 12 is turned off, the IPMA 50 can provide to the engine control unit 60 the input signal indicating the vacuum level that is generated during cooling.

**[0020]** In fluid communication with the first and second fittings 102,104 is a pressure source 110 and a leak down orifice 120. Preferably, the pressure source 110 creates a vacuum, i.e., a negative pressure relative to ambient. A first valve 122 controls fluid communication between the pressure source 110 and the leak down orifice 120. After the pressure source 110 establishes in the evaporative control system 10 a pressure level that is at or below the predetermined first pressure level, the first valve 122 can be opened and the vacuum in the evaporative control system 10 can be bled down via the leak down orifice

**[0021]** A second valve 124 can control fluid communication between the pressure source 110 and the second fitting 104. Opening the second valve 124 enables the diagnostic apparatus 100 to test the evaporative control system 10. Closing the second valve 124 enables the diagnostic apparatus 100 to separately test the removable cap 26, i.e., by isolating the removable cap 26 from the remainder of the evaporative control system 10.

**[0023]** A pressure gauge 130 on the suction side of the pressure source 110 can measure the pressure level drawn by the pressure source 110. The pressure gauge 130 can be a low-pressure vacuum gauge, a pressure transducer, or some other equivalent device for measuring a range of pressures that preferably exceeds the operational range of the IPMA 50. As an example, the pressure gauge 130 may measure pressures that range between approximately one inch of water above ambient pressure and two inches of water below ambient pressure.

**[0025]** To diagnose the integrity of the removable cap 26 separate from the rest of the evaporative control system 10, the first and second valves 122,124 are closed to isolate the pressure source 110, the first fitting 102, the removable cap 26, and the pressure gauge 130. The pressure source 110 is operated to draw a vacuum at or below, as indicated by the pressure gauge 130, the predetermined first pressure level. Operation of the pressure source 110 is discontinued and the pressure gauge 130 is monitored to detect changes in the pressure drawn by the pressure source 110. The inability to establish a vacuum at the

**[0026]** To diagnose the integrity of the entire evaporative control system 10, including the removable cap 26, the first valve 122 is closed, the second valve 124 is opened, and the third valve 125 is opened. The pressure source 110 is then operated to draw a vacuum at or below, as indicated by the pressure gauge 130, the predetermined first pressure level. The inability to establish a vacuum at the predetermined first level is indicative of a gross leak in the evaporative control system 10. A rising pressure level, as indicated by the pressure gauge 130, is indicative of a leak somewhere in the evaporative control system 10. The loss of vacuum (magnitude rate) is a rough measure of the leak size. However, there are other influences that can cause a pressure/vacuum change in an otherwise sealed evaporative control system 10. For example, vacuum decay can be caused by the temperature of the evaporative control system 10 relative to the ambient temperature, barometric pressure changes, agitation of the vehicle/fuel creating accelerated evaporation, refueling of the fuel tank 20, etc.

**[0028]** The activity of the IPMA switch can continue to be monitored as the first valve 122 is opened to bleed-off through the leak down orifice 120 the vacuum in the evaporative control system 10.

**[0029]** The diagnostic apparatus 100 can also be used to verify other functions of the IPMA 50. Specifically, the diagnostic apparatus 100 can be used to negatively or positively pressurize the evaporative control system 10. Drawing an excessive negative pressure, i.e., a pressure below that required for the IPMA 50 to perform leak detection, can verify the vacuum relief function of the IPMA 50. And creating a positive pressure in the evaporative control system 10 can verify the blow-off function of the evaporative control system 10. Moreover, such a positive pressure test could be used in connection

with hydrocarbon sniffer technology and methodology to aid in locating a leak in the evaporative control system 10.

[0030] While the present invention has been disclosed with reference to certain preferred embodiments, numerous modifications, alterations, and changes to the described embodiments are possible without departing from the sphere and scope of the present invention, as defined in the appended claims. Accordingly, it is intended that the present invention not be limited to the described embodiments, but that it have the full scope defined by the language of the following claims, and equivalents thereof.

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